



# **PRASHANT WEST POINT**



Leading the way in warp preparation





## Size Box

- Servo Controlled size box
- Uniform Squeezing for high quality sizing
- Steady stretch control
- Twin Servo system in size box
- Automatic size supplySpray bar arrangement for Size
- circulation





# Split Rods

- Teflon coated SS rotating rods with chilled water circulating system to prevent pulp mud
- Humidifying system in Split rods to prevent Size residue from sticking to the rods

# Head Stock

- Servo controlled Head stock having Max Speed up to 500 mpm
- Tension control and all operating function available on HMI
- Zigzag Traversing comb for uniform beam surface



# Drying Chamber

Available in length of 4 meter and 6 meter each;

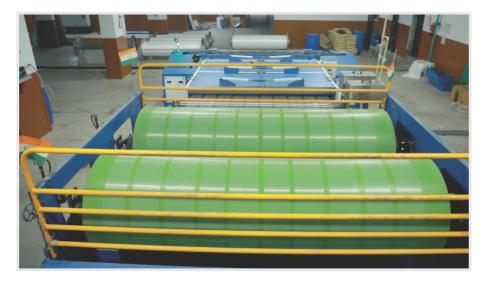
Heating medium - Either of (a) Gas (b) Thermic Fluid (c) Steam

Drying chamber is designed in such a way that yarn passage throughout the chamber remains untouched; thereby maintaining smooth surface of yarn Chambers can reach higher temperatures from 150°C - 180°C and lower upto 100°C - 130°C

Chamber is covered with proper insulation to control the heat loss to a minimum

Temperature auto on & off facility to reduce energy consumption





#### **Drying Cylinders**

Supply up to 5 Cylinders as standard. (Higher on customer request)

Mode of Heating : Gas / Thermic Fluid / Steam

### **Cooling Zone**

- Highly efficient cooling system provided to cool the yarn sheet before it gets wound on the beam
- Facility to supply cooled air on to size beam for better quality and also on the yarn sheet passing through cooling chamber



# Assembly Line

- Speed : Up to 200 mpm
- Fully Servo controlled Re Beamer (Powder brakes or I2P available on request)
- Highly efficient beaming device with power regenerating servo motors
- Heavy Duty Structure
- Precise and close loop beaming tension during entire beaming process for producing perfect weaver's beam; thanks to Beamer with load cell arrangement
- Assembly line equipped with Servo motor/s and Drives ensures to retain the original properties of the yarn throughout the beaming operation
- Size available from WW 1800 mm to 4200 mm



#### Automation and Controls

The machine is equipped with control system having Touch screen with color graphics for monitoring of production / quality data; operating conditions and malfunctions, if any. Entire process parameters such as Creel Tension, Squeezing Pressure, Size Temperature, Stretch, Cylinder Temperature, Winding Tension, Warp Length, Machine Speed etc can be adjusted / controlled and memorized through HMI

Total synchronization is done through hi tech servo motor/s and drive help to produce quality beam made from delicate filament warp

Machine fault diagnosis function shows corrective actions and troubleshooting for any fault / malfunction

Report generation is also possible through PC interface



# Direct Warper

- Working Width : 1800 mm-2800 mm
- Beam Flange Diameter 800/1000/1250/1400 mm
- Speed : up to 600 mpm
- Precise Tension Control to ensure perfect warp beam
- Positively driven S Loop for proper tension control of yarn sheet
- Quick stop at a yarn break by hydro pneumatic brakes; to ensure defect free beam
- Fluff detector to detect any fluff, broken filament, or any loop in yarn
- Servo controlled head stock for precise warp tension
- Oiling / Waxing device with variable speed drive
- Taping device (available on request)
- Press Roll (available on request)





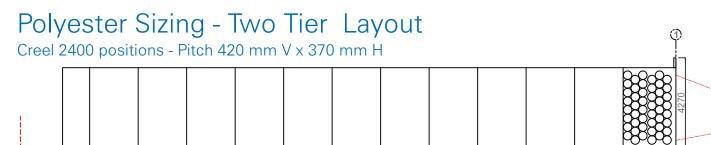


#### Creel

- Available in different pitch and size
- Ring Type tensioner for smooth working
- Thread guides are positioned to provide optimum angle for yarn sheet
- Specially designed light weight stop motions to sense even fine denier yarn breakage and stop machine immediately
- Eyelet Board to ensure proper angle of yarn sheet to be guided to the warper







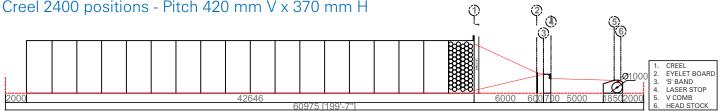
[206'-9"

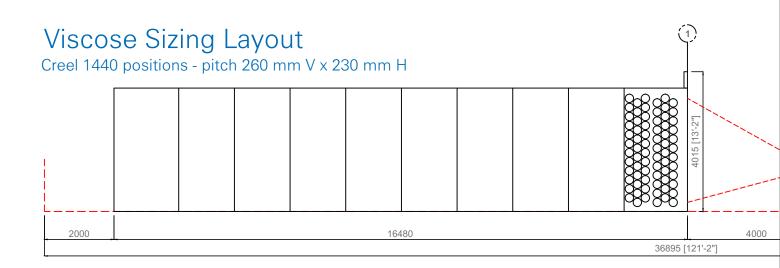
# Polyester Sizing - Three Tier Layout

Tier 1

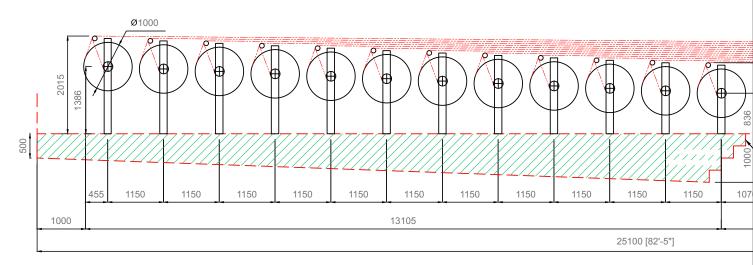
2000

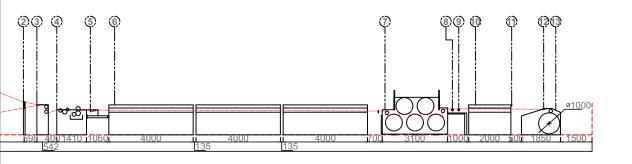
Creel 2400 positions - Pitch 420 mm V x 370 mm H





# Assembly Line Layout



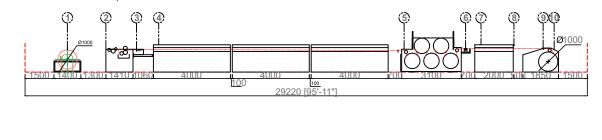




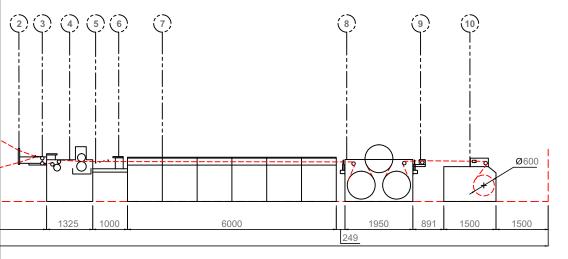
## Polyester Sizing - Three Tier Layout

Tier 2

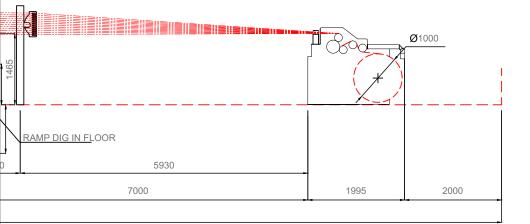
Creel 2400 positions - Pitch 420 mm V x 370 mm H















## Modern infrastructure spread across 1,00,000m<sup>2</sup>







### **Equipment Range**

#### punp

- Direct Warper and Creel
- Sizing machine for Spun, Filament as well as • Fibre Glass warp
- Indigo Rope & Slasher Dyeing Range
- Denim Preparation Equipments
- Poly Beamer for PP and HDPE Tapes



- Robotic Sectional Warper
- High Speed Sectional Warper & Creel Computerized Beam Storage
- Single end Sizing
- Beam to Beam Rolling Machine

#### Ferber

- Warp Beam Handling System
- Inspection and Packaging Machine

Specifications are subject to change due to continuous technical developments.



PRASHANT WEST POINT MACHINERY PVT. LTD. (An ISO 9001:2015 certified company)

Plot No. 4/B-2, G.I.D.C. Estate, Phase 1, Vatva, Ahmedabad 382 445. India Phone: +91 79 25830603 / 25833384, E-mail : sales@prashantgroup.com www.prashantgroup.com



